



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-042
Job Sheet 167053-C



Part No: D4635-042

Job Qty: 1 pcs

Part Name: Fwd Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	PD 11-12-25
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-142 5026402	1	0	0	0
	D4646-1 5024595	2	25	0	0
	D4652-3 5024594	2	0	0	0
	D4652-5 5024593	2	11	0	0
	D4655-1 5024592	2	17	0	0
	D4708-9 5024591	2	5	0	0
	D4728-042 5024590	1	20	0	0
	D4728-044 5024589	1	11	0	0
	D4743-1 5024588	2	22	0	0
	MS21044-N08 5024587	8	86	0	0
	MS21919-WDG8 5024586	6	30	0	0
	MS24693-BB51 5024585	8	323	0	0
	NAS1149DN832J 5024584	8	1,752	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

S027082



Fwd Ceiling Panel Assembly, RH

D4635-042

PART NO:
Revision:
Operation:
Change No:

Start up Operation

Mfg Date: 12/28/17
Job No: 167053-C

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com